



1402

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1646	5321A 5	GEAR HOUSING ASSEMBLY, COI	1	MERCURISER 255 TRS	
-	1646	5321A 4	GEAR HOUSING ASSEMBLY, COI	1	MERCURISER 255 TRS	
-	1646	5321A14	GEAR HOUSING ASSEMBLY, COI	1	MERCURISER 280 TRS	
-	1646	5321A13	GEAR HOUSING ASSEMBLY, COI	1	MERCURISER 280 TRS	
1	1646	5321A 6	GEAR HOUSING ASSEMBLY	1		
2	16	57982	STUD, GEAR HOUSING TO D	1		
3	31	68290	ROLLER BEARING, DRIVE SH	1		
4	10	28634	SCREW, VENT - GEAR HOUSIN	1		
5	12	20260	WASHER, SEAL - VENT SCREW	1		
6	43	66665	GEAR, PINION - MERCURISER	1		
6	43	70934	GEAR, PINION - MERCURISER	1		
7	12	54048	WASHER, PINION GEAR TO DF	1		
8	11	55819	NUT, PINION GEAR TO DRIVE	1		
9	45	66666	DRIVE SHAFT	1		
10	15	66672A 1	SHIM ASSY, ROLLER BEARING	AR		
11	31	68266A 1	TAPERED ROLLER BEARING A	1		
12	31	66670A 1	TAPERED ROLLER BEARING A	1		
13	25	54030	"O" RING, GEAR HOUSING TO	1		
14		31640A 1	TRIM TAB ASSEMBLY, GEAR H	1		
15	10	49354	SCREW, TRIM TAB TO GEAR H	1		
16	15	47397A 1	SHIM ASSY, ROLLER BEARING	AR	LEFT HAND ROTATION	
17	31	35928A 1	TAPERED ROLLER BEARING A	1	LEFT HAND ROTATION	
18	44	66661	PROPELLER SHAFT	1	LEFT HAND ROTATION	
19	31	66668A 1	TAPERED ROLLER BEARING A	1	LEFT HAND ROTATION	
16	15	47397A 1	SHIM ASSY, ROLLER BEARING	AR	RIGHT HAND ROTATION	
17	31	68266A 1	TAPERED ROLLER BEARING A	1	RIGHT HAND ROTATION	
18	44	66662	PROPELLER SHAFT	1	RIGHT HAND ROTATION	
19	31	35928A 1	TAPERED ROLLER BEARING A	1	RIGHT HAND ROTATION	
20	43	66664	GEAR, DRIVE - MERCURISER 2	1		
20	43	70933	GEAR, DRIVE - MERCURISER 2	1		
21	12	66667	THRUST RING	1		
22		67440	RING, LOAD - THRUST RING	1		
23	25	31534	"O" RING, BEARING CARRIER	1		
24		66663A 1	BEARING CARRIER ASSEMBLY	1		
25	31	30956	BEARING, ROLLER - BEARIN	1		
26	26	76868	OIL SEAL, BEARING CARRIER	2		
27	28	30281	KEY, LOCATING - BEARING CA	1		
28	14	52833	TAB WASHER, GEAR HOUSING	1		
29		52834	COVER, GEAR HOUSING	1		
30		56292A 1	THRUST HUB AND WASHER AS	1		
31	12	26965	WASHER, THRUST, THRUST	1		